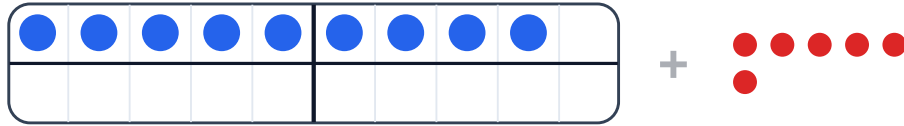




Lösungen — Blatt 1

Zehnerübergang am 20er-Feld

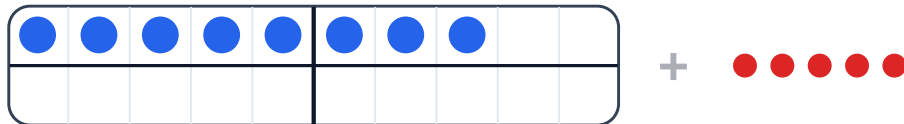
1



$$9 + 6 =$$

15

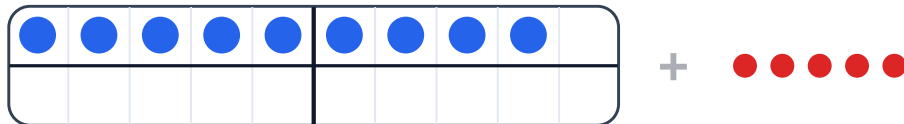
2



$$8 + 5 =$$

13

3



$$9 + 5 =$$

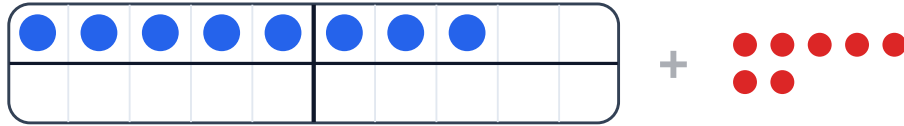
14



Lösungen — Blatt 2

Zehnerübergang am 20er-Feld

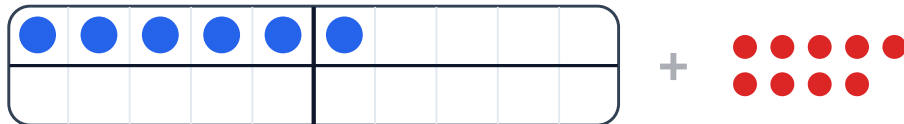
1



$$8 + 7 =$$

15

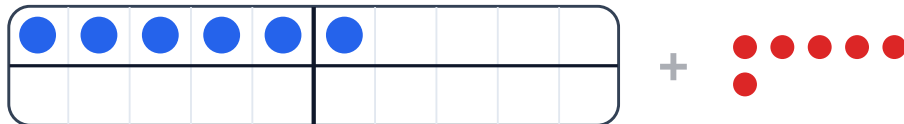
2



$$6 + 9 =$$

15

3



$$6 + 6 =$$

12



Lösungen — Blatt 3

Zehnerübergang am 20er-Feld

1



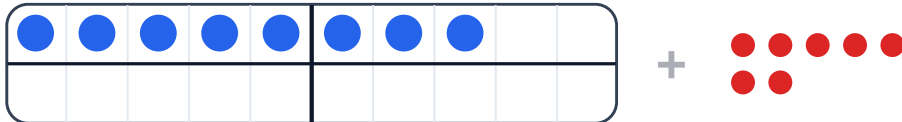
$$8 + 5 = 13$$

2



$$9 + 4 = 13$$

3



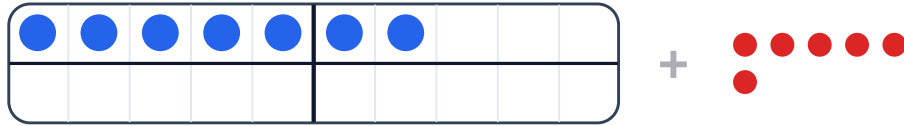
$$8 + 7 = 15$$



Lösungen — Blatt 4

Zehnerübergang am 20er-Feld

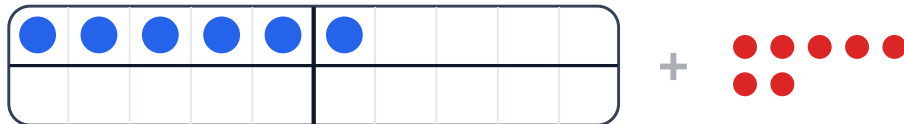
1



$$7 + 6 =$$

13

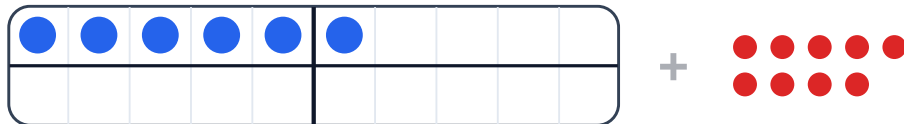
2



$$6 + 7 =$$

13

3



$$6 + 9 =$$

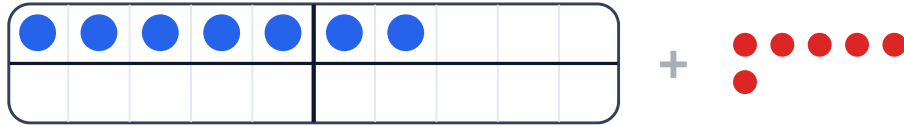
15



Lösungen — Blatt 5

Zehnerübergang am 20er-Feld

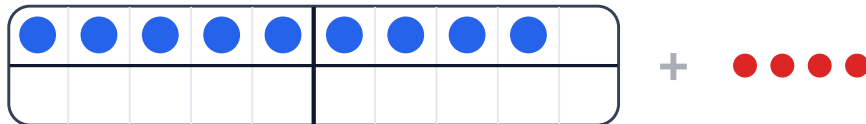
1



$$7 + 6 =$$

13

2



$$9 + 4 =$$

13

3



$$8 + 4 =$$

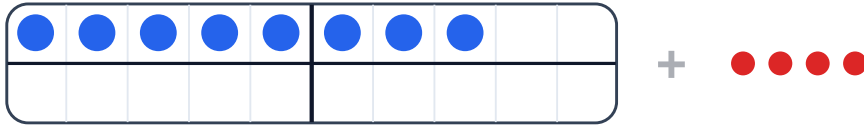
12



Lösungen — Blatt 6

Zehnerübergang am 20er-Feld

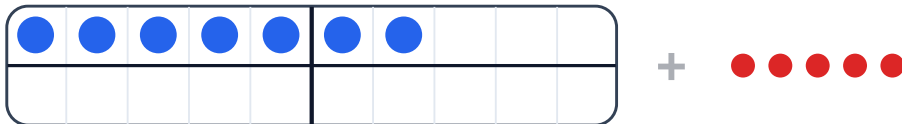
1



$$8 + 4 =$$

12

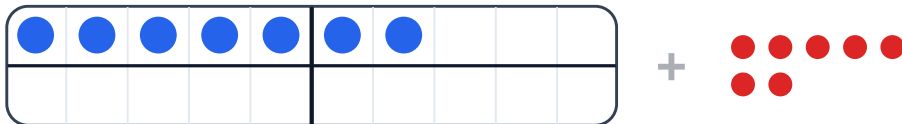
2



$$7 + 5 =$$

12

3



$$7 + 7 =$$

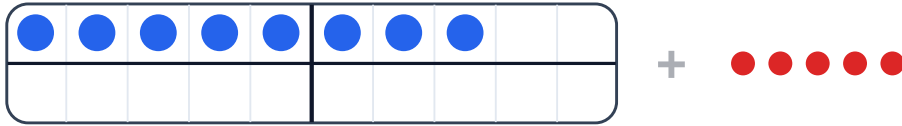
14



Lösungen — Blatt 7

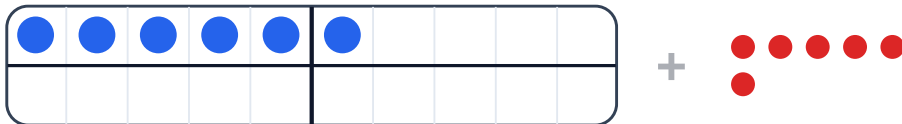
Zehnerübergang am 20er-Feld

1



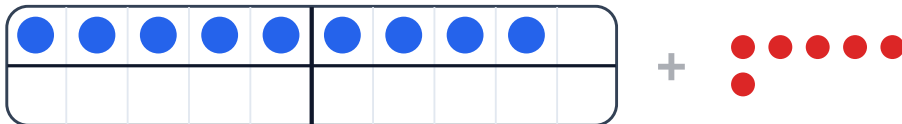
$$8 + 5 = 13$$

2



$$6 + 6 = 12$$

3



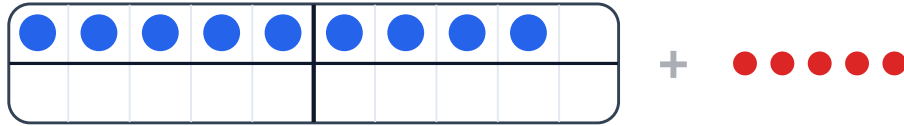
$$9 + 6 = 15$$



Lösungen — Blatt 8

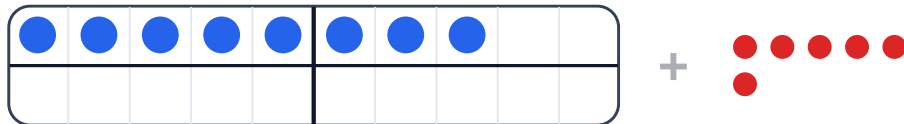
Zehnerübergang am 20er-Feld

1



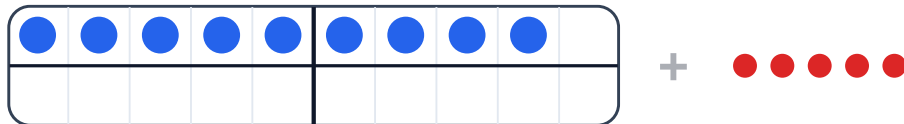
$$9 + 5 = 14$$

2



$$8 + 6 = 14$$

3



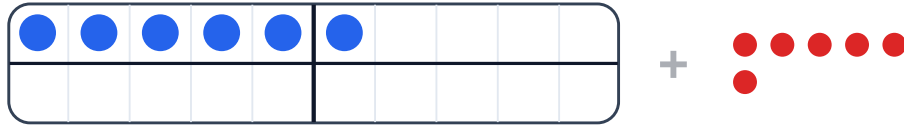
$$9 + 5 = 14$$



Lösungen — Blatt 9

Zehnerübergang am 20er-Feld

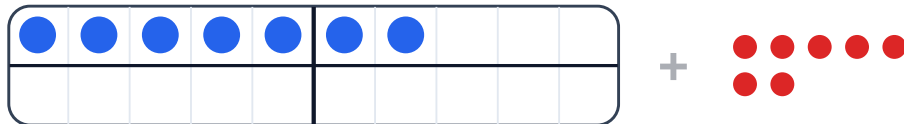
1



$$6 + 6 =$$

12

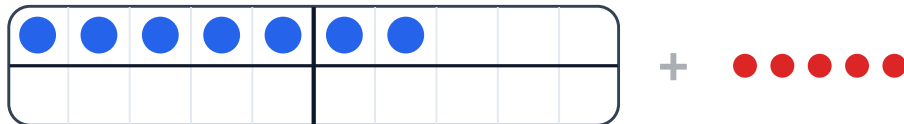
2



$$7 + 7 =$$

14

3



$$7 + 5 =$$

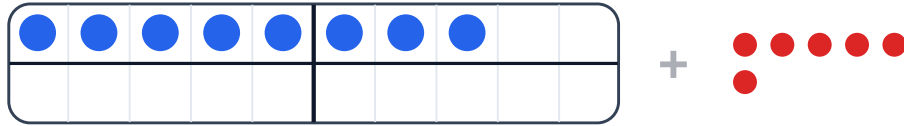
12



Lösungen — Blatt 10

Zehnerübergang am 20er-Feld

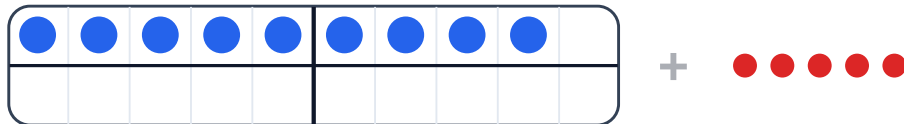
1



$$8 + 6 =$$

14

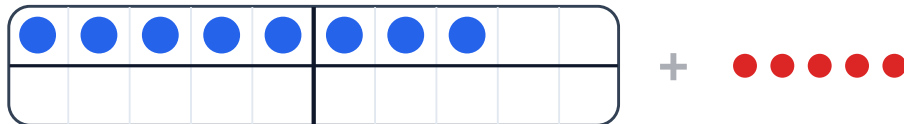
2



$$9 + 5 =$$

14

3



$$8 + 5 =$$

13