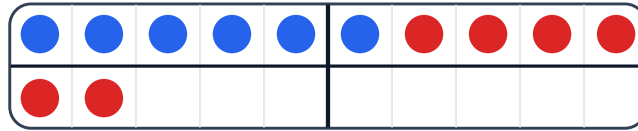




# Lösungen — Blatt 1

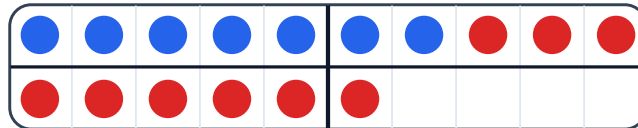
Plus im 20er-Feld

1



$$6 + 6 = 12$$

2



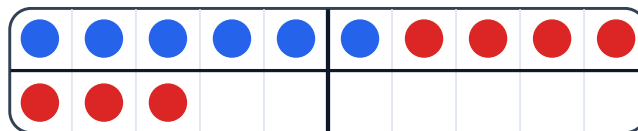
$$7 + 9 = 16$$

3



$$6 + 8 = 14$$

4



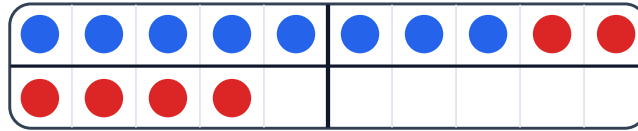
$$6 + 7 = 13$$



# Lösungen — Blatt 2

Plus im 20er-Feld

1



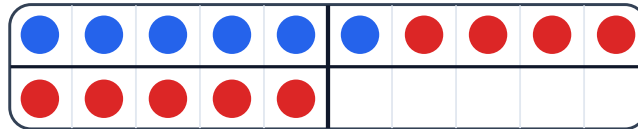
$$8 + 6 = 14$$

2



$$8 + 4 = 12$$

3



$$6 + 9 = 15$$

4



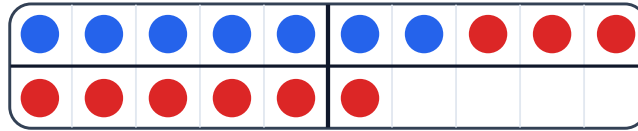
$$9 + 5 = 14$$



# Lösungen — Blatt 3

Plus im 20er-Feld

1



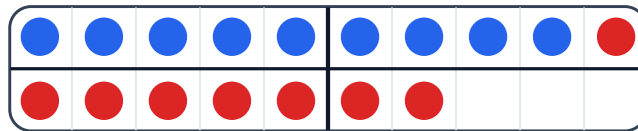
$$7 + 9 = 16$$

2



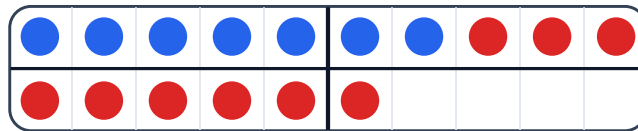
$$8 + 5 = 13$$

3



$$9 + 8 = 17$$

4



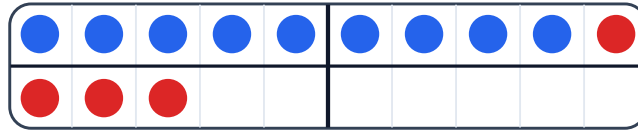
$$7 + 9 = 16$$



# Lösungen — Blatt 4

Plus im 20er-Feld

1



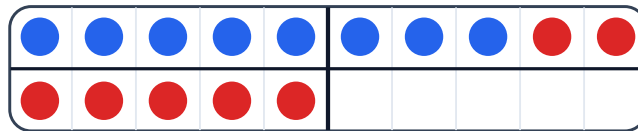
$$9 + 4 = 13$$

2



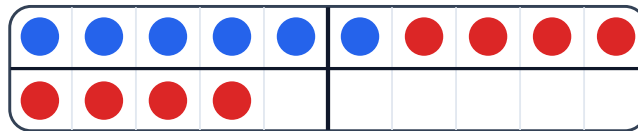
$$9 + 4 = 13$$

3



$$8 + 7 = 15$$

4



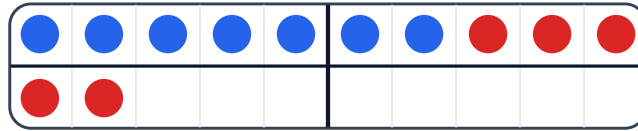
$$6 + 8 = 14$$



# Lösungen — Blatt 5

Plus im 20er-Feld

1



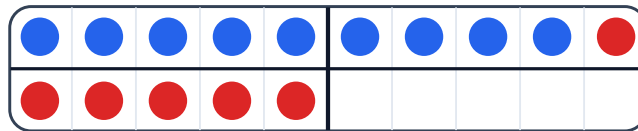
$$7 + 5 = 12$$

2



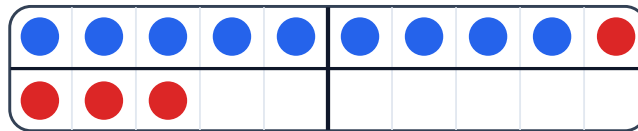
$$8 + 5 = 13$$

3



$$9 + 6 = 15$$

4



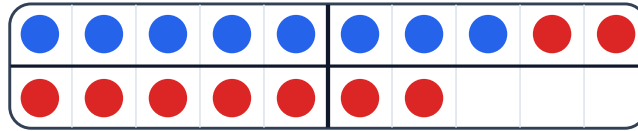
$$9 + 4 = 13$$



# Lösungen — Blatt 6

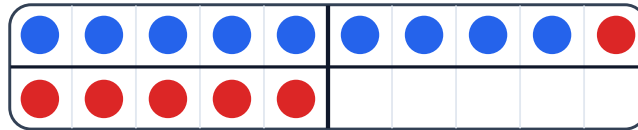
Plus im 20er-Feld

1



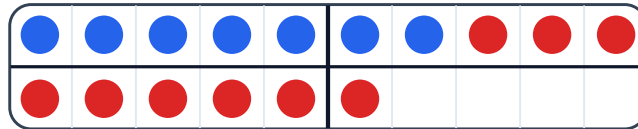
$$8 + 9 = 17$$

2



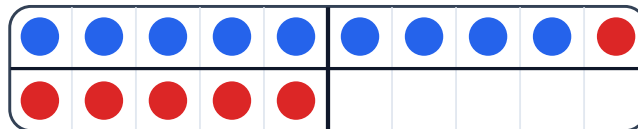
$$9 + 6 = 15$$

3



$$7 + 9 = 16$$

4



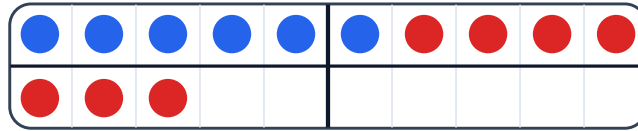
$$9 + 6 = 15$$



# Lösungen — Blatt 7

Plus im 20er-Feld

1



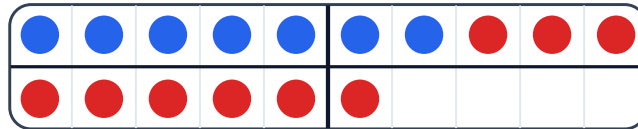
$$6 + 7 = 13$$

2



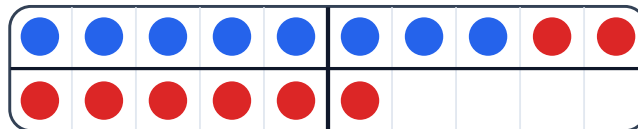
$$6 + 6 = 12$$

3



$$7 + 9 = 16$$

4



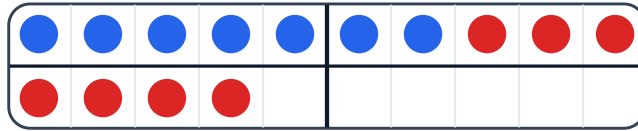
$$8 + 8 = 16$$



# Lösungen — Blatt 8

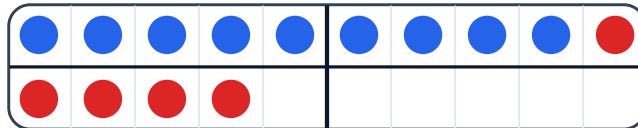
Plus im 20er-Feld

1



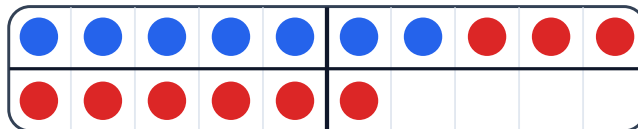
$$7 + 7 = 14$$

2



$$9 + 5 = 14$$

3



$$7 + 9 = 16$$

4



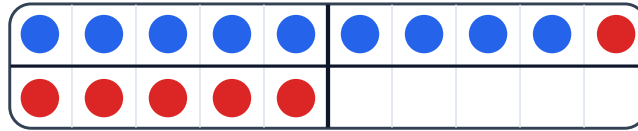
$$7 + 7 = 14$$



# Lösungen — Blatt 9

Plus im 20er-Feld

1



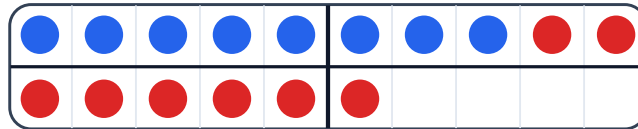
$$9 + 6 = 15$$

2



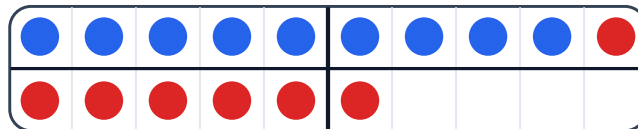
$$9 + 5 = 14$$

3



$$8 + 8 = 16$$

4



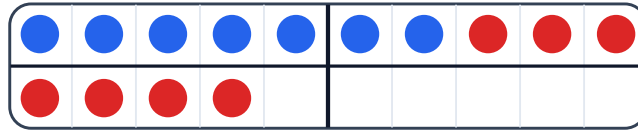
$$9 + 7 = 16$$



# Lösungen — Blatt 10

Plus im 20er-Feld

1



$$7 + 7 = 14$$

2



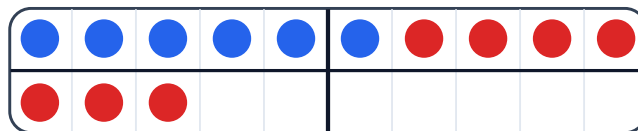
$$7 + 7 = 14$$

3



$$7 + 6 = 13$$

4



$$6 + 7 = 13$$